

工位数S	转位角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)								摩擦 扭力 Tx(kgf-m)
				50	100	150	200	300	400	500	700	
2	270	10D	30.5	14.8	13.7	12.8	11.6	10.2	9.6	8.3		1.3
3	180		31.7	17.3	16.5	14.3	13.8	11.5	10.9			1.3
	270		38.6	16.9	16.1	14.1	13.2	12.9	11.8	10.2		1.2
4	180		30.6	19.2	16.8	15.1	14.1	11.8	10.3	9.2		1.3
	270		39.1	18.7	16.8	14.2	12.9	11.3	10.6	9.5	8.2	1.3
5	180		28.7	14.9	12.5	11.2	9.1	8.2	7.4	6.9		
	270		28.7	15.1	11.3	10.4	9.0	8.1	7.2	6.3	5.9	0.7
6	90		33.2	26.4	23.7	28.1	19.6	16.5				1.3
	120		35.1	20.0	16.3	14.4	13.2	11.7	10.7	10.0	9.1	0.9
	150		48.4	27.9	24.2	22.7	20.1	16.9	15.4	14.8		1.2
	180		57.2	34.5	30.6	27.1	24.6	21.6	20.5	18.1	15.9	1.3
	210		58.3	33.2	30.2	25.8	23.2	21.1	18.2	16.1	14.9	1.3
	240		62.9	33.1	28.5	24.3	22.7	20.9	18.6	16.4	13.6	1.2
	270		63.3	32.5	27.2	24.6	22.9	20.2	18.1	16.9	14.2	1.2
	300		62.5	30.5	24.3	22.1	20.6	18.7	16.8	15.4	14.2	1.1
330	64.2		30.2	23.7	21.8	21.2	18.4	16.5	15.1	13.6	1.1	
8	90		34.5	28.1	23.2	21.1	19.2	16.3	14.8			1.1
	120		36.3	21.2	16.6	13.8	12.0	10.1	9.3	8.4		1
	150		38.5	20.5	16.1	13.4	11.3	10.6	10.1	9.5		0.9
	180		40.6	24.3	16.6	13.8	12.3	11.2	10.6	9.4	8.5	1
	210		42.5	23.4	16.4	13.2	11.5	10.3	8.6	8.2	7.2	1
	240		43.1	22.8	16.2	13.0	11.1	10.1	8.4	8.0	6.8	1
	270		45.2	21.3	15.8	12.3	10.8	9.3	8.3	7.6	6.1	1
	300		45.8	20.6	15.1	11.6	11.4	9.6	8.4	7.9	5.9	1
330	46.6		19.8	14.8	11.3	11.0	9.3	8.1	7.6	7.6	0.9	
10	90		28.4	16.4	14.3	12.2	10.6	10.1	9.6			1.1
	120		30.2	15.7	14.5	13.1	10.9	10.7	10.4	6.8		0.8
	150		34.3	10.4	10.1	9.6	9.4	9.1	8.6	8.1		0.7
	180		35.2	10.6	10.3	9.9	9.7	9.4	9.2	8.6	6.4	0.6
	210		35.4	10.9	10.4	10.1	9.9	9.5	9.3	8.8	8.5	0.7
	240		36.2	12.5	12.1	11.8	11.3	10.6	10.1	9.6	9.1	0.6
	270		36.6	12.3	11.8	11.2	10.9	9.5	9.4	9.1	8.4	0.6
	300		37.1	12.1	11.5	10.9	10.4	9.3	9.1	8.8	8.1	0.6
330	无											
12	90	28.2	12.2	12.1	11.8	11.6	10.2	9.8			0.7	
	120	29.3	13.5	13.2	12.8	10.1	9.8	9.6	9.0		0.7	
	150	30.2	13.6	13.4	13.3	12.1	11.0	10.5	9.2		0.7	
	180	31.2	14.6	14.3	12.6	12.3	10.8	9.4	8.8	8.0	0.7	
	210	32.3	14.8	14.4	12.7	18.1	10.9	9.6	9.2	8.7	0.7	
	240	33.4	14.3	14.1	11.1	10.9	9.8	9.4	8.2	7.6	0.6	
	270	34.3	14.5	14.3	14.0	13.0	10.8	10.2	9.2	8.9	0.6	
	300	35.1	14.3	14.1	13.6	12.3	10.5	9.1	8.8	6.4	0.6	
330	28.5	9.5	9.4	8.3	7.7	6.8	6.2	5.8	5.3	0.7		

工位数S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)								摩擦 扭力 Tx(kgf-m)
				50	100	150	200	300	400	500	700	
16	90*	10D	28.4	12.0	11.9	10.8	10.1	8.9	8.2			0.7
	120*		29.2	12.6	12.6	12.5	10.1	9.5	9.4	9.1		0.6
	150*		30.2	12.9	11.5	10.6	9.8	8.5	7.8	7.5	7.0	0.6
	180*		31.4	15.6	12.7	11.3	10.3	9.1	8.4	7.8	7.1	0.6
	210*		35.2	16.3	13.1	11.3	10.7	9.5	8.7	8.7	8.2	0.6
	240*		35.7	15.6	12.8	11.2	9.8	9.2	8.5	8.1	7.8	0.6
	270*		36.3	15.0	12.3	11.0	10.2	9.3	8.4	7.9	7.5	0.6
	300*		37.1	15.6	13.0	11.2	10.2	9.0	8.2	7.6	7.1	0.6
330*	38.1		14.3	11.8	10.7	8.7	8.6	8.1	7.5	7.3	0.6	
20	90*		23.4	11.2	10.6	10.2	9.6	9.2				0.8
	120*		29.3	10.6	9.8	9.7	9.7	9.1	8.2	8.0	7.2	0.7
	150*		30.2	10.2	10.1	10.0	9.7	8.7	7.9	7.5	6.7	0.7
	180*		31.2	10.4	10.2	10.0	9.4	8.6	7.9	7.3	6.5	0.7
	210*		33	10.4	10.3	10.0	9.0	8.2	7.5	7.1	6.5	0.7
	240*		34.1	10.4	10.3	10.0	9.0	8.2	7.5	7.1	6.5	0.7
	270*		35.2	10.7	10.6	9.8	8.8	7.9	7.5	6.8	6.3	0.7
	300*		35.6	10.8	10.3	9.4	8.6	7.5	7.2	6.9	6.3	0.7
330*	35.8		10.6	10.4	9.4	9.4	9.5	8.7	7.6	7.2	0.6	
24	90*		28.5	10.3	9.8	9.8	9.8	9.5	9.4	8.0		0.7
	120*		30.8	10.4	10.1	10.0	9.9	9.7	8.7	8.4	7.8	0.7
	150*		32.2	10.7	10.7	10.5	10.3	9.8	8.7	8.2	7.5	0.7
	180*		30.2	11.0	10.4	10.1	9.8	8.7	8.0	7.5	6.8	0.6
	210*		32.1	11.0	10.6	10.4	9.7	8.7	7.9	7.6	7.1	0.7
	240*		32.8	32.8	10.5	10.2	9.7	8.5	7.8	6.7	6.8	0.7
	270*		31.6	12.8	12.6	12.5	12.1	11.2	10.6	9.8	8.5	0.6
	300*		31.2	12.8	12.6	11.7	11.4	10.9	10.2	9.7	7.1	0.6
330*	31.4		13.4	12.4	11.4	10.5	9.0	8.6	8.1	6.6	0.6	
30	90●		24	20.4	16.1	14.0	12.7	11.2	10.0			0.8
	120●		26.3	19.3	17.1	14.6	12.1	10.4	9.8	10.3		0.8
	150●		28.7	18.6	14.5	12.6	11.4	10.8	10.1	9.0		0.7
	180*		29.3	17.7	14.2	12.1	11.8	11.2	9.6	9.3	8.2	0.7
	210●		31.2	17.0	13.4	11.6	11.3	10.6	9.5	9.1	7.9	0.7
	240●	31.3	16.3	12.8	11.5	11.6	9.2	8.7	8.4	7.2	0.7	
	270●	32.4	15.6	12.3	11.8	11.5	9.4	9.1	8.6	7.0	0.7	
	300●	32.8	15.4	12.1	11.2	10.9	10.0	9.2	8.6	7.4	0.7	
330●	33.2	14.6	11.9	10.8	10.4	9.2	8.5	8.1	7.2	0.7		
32	90☆	22.7	12.3	12.3	11.3	10.3	9.8				0.7	
	120☆	24.5	12.2	12.3	11.3	10.3	9.8				0.7	
	150*	35.2	12.9	12.8	12.8	12.7	11.4	10.5	8.9		0.6	
	180*	35.4	12.9	12.8	12.8	12.7	11.4	10.5	8.9		0.6	
	210*	37.3	12.9	12.8	12.7	11.6	9.4	9.1	8.9	8.1	0.6	
	240*	38.1	12.9	12.8	12.7	11.6	9.5	9.2	8.9	8.1	0.6	
270*	38.3	12.9	12.8	12.1	11.2	9.6	9.2	8.6	7.8	0.6		

