

工位数S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)							摩擦 扭力 Tx(kgf-m)	
				50	100	150	200	300	400	500		700
2	270	11D	49.8	19.0	15.4	13.7	12.5	11.1	10.2	9.5	1.6	
3	180		49.8	22.8	18.5	16.4	15.0	13.3	12.2	1.6		
	270		61.8	22.5	18.3	16.2	14.8	13.1	12.1	11.3	1.3	
4	180		48.2	22.4	18.2	16.1	14.8	13.1	12.0	11.2	1.2	
	270		56.9	21.5	17.5	15.5	14.2	12.6	11.5	10.8	9.8	1
5	180		36.3	16.6	13.5	11.9	10.9	9.7	8.9	8.3	0.9	
	270		41.2	15.6	12.7	11.2	10.3	9.1	8.4	7.8	7.1	0.8
6	90		49.8	31.1	25.3	22.4	20.6	18.2				1.6
	120		60.7	32.9	26.7	23.7	21.7	19.2	17.6	16.5	1.4	
	150		66.9	32.3	26.2	23.2	21.3	18.9	17.3	16.2	1.3	
	180		85.9	39.3	31.8	28.3	25.9	23.0	21.1	19.7	17.8	1.4
	210		89.5	38.3	31.1	27.6	25.3	22.4	20.5	19.2	17.4	1.4
	240		92.2	37.4	30.3	26.9	24.6	21.8	20.0	18.7	16.9	1.3
	270		94.1	36.4	29.6	26.2	24.0	21.3	19.5	18.3	16.5	1.3
	300		95.6	35.6	28.9	25.6	23.5	20.8	19.1	17.8	16.1	1.3
8	330		96.7	34.8	28.2	25.0	22.9	20.3	18.6	17.4	15.8	1.2
	90		48.2	30.6	24.8	22.0	20.2	17.9	16.4			1.2
	120		54.7	29.9	24.3	21.5	19.7	17.5	16.0	15.0	1.1	
	150		58.7	29.0	23.5	20.8	19.1	16.9	15.5	14.5	1	
	180		74.3	35.7	29.0	25.7	23.6	20.9	19.1	17.9	16.2	1.1
	210		76.5	34.6	28.1	24.9	22.8	20.2	18.5	17.3	15.7	1.1
	240		77.9	33.5	27.2	24.1	22.1	19.6	18.0	16.8	15.2	1
	270		79	32.6	26.5	23.4	21.5	19.0	17.5	16.3	14.8	1
10	300		79.8	31.7	25.8	22.8	20.9	18.5	17.0	15.9	14.4	1
	330		80.4	31.0	25.1	22.3	20.4	18.1	16.6	15.5	14.0	1
	90		36.2	22.3	18.1	16.1	14.7	13.1	12.0			0.7
	120		39.7	21.4	17.4	15.4	14.2	12.5	11.5	10.8	0.8	
	150		41.7	20.6	10.1	9.6	9.4	9.1	8.6	8.1	0.7	
	180		42.9	19.7	16.0	14.2	13.0	11.5	10.6	9.9	8.9	0.7
	210		43.6	19.0	15.4	13.7	12.5	11.1	10.2	9.5	8.6	0.7
	240		44.2	18.4	14.9	13.2	12.1	10.7	9.9	9.2	8.3	0.7
12	270		44.6	17.8	14.5	12.8	11.8	10.4	9.5	8.9	8.1	0.7
	300		44.8	17.3	14.1	12.5	11.4	10.1	9.3	8.7	7.8	0.7
	330	45	16.9	13.7	12.1	11.1	9.9	9.0	8.5	7.6	0.7	
	90	35.5	16.8	16.8	15.9	14.6	12.9	11.8			0.8	
	120	38.4	17.5	17.1	15.2	13.9	12.3	11.3	10.6	0.7		
	150	40	17.9	16.3	14.5	13.3	11.7	10.8	10.1	0.7		
	180	40.9	18.1	15.6	13.9	12.7	11.3	10.3	9.7	8.7	0.7	
	210	41.5	18.2	15.1	13.3	12.2	10.8	9.9	9.3	8.4	0.7	
12	240	41.9	17.9	14.5	12.9	11.8	10.5	9.6	9.0	8.1	0.6	
	270	46.4	20.0	16.2	14.4	13.2	11.7	10.7	10	9.0	0.7	
	300	46.6	19.4	15.8	14.0	12.8	11.3	10.4	9.7	8.8	0.7	
	330	46.8	18.9	15.3	13.6	12.5	11.0	10.1	9.5	8.6	1	

工位数 S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)								摩擦 扭力 Tx(kgf-m)
				50	100	150	200	300	400	500	700	
16	90	11D	36.2	12.5	12.5	12.5	12.5	12.5	12.2	11.4		0.9
	120		38.1	12.8	12.8	12.8	12.8	12.5	11.4	10.7		0.7
	150		39.1	13.0	13.0	13.0	13.0	11.8	10.8	10.1	9.2	0.6
	180		39.6	21.4	18.5	16.4	15.0	13.3	12.2	11.4	10.3	0.6
	210		40	13.2	13.2	13.2	13.2	10.8	9.9	9.3	8.4	0.6
	240		40.2	13.2	13.2	12.8	11.7	10.4	9.5	8.9	8.1	0.6
	270		40.4	13.2	13.2	12.4	11.4	10.1	9.2	8.6	7.8	0.6
	300		40.5	13.2	13.2	12.0	11.0	9.8	9.0	8.4	7.6	0.6
	330		40.6	13.3	13.2	11.7	10.7	9.5	8.7	8.1	7.4	0.6
20	90*	11D	36.2	22.3	18.1	16.1	14.7	13.1				0.9
	120*		39.7	21.4	17.4	15.4	14.2	12.5				0.8
	150*		41.7	20.6	16.7	14.8	13.6	12.0	11.0			0.8
	180*		42.9	19.7	16.0	14.2	13.0	11.5	10.6	9.9		0.7
	210*		43.6	19.0	15.4	13.7	12.5	11.1	10.2	9.5		0.7
	240*		44.2	18.4	14.9	13.2	12.1	10.7	9.9	9.2		0.7
	270*		44.6	17.8	15.5	12.8	11.8	10.4	9.5	8.9	8.1	0.7
	300*		44.8	17.3	14.1	12.5	11.4	10.1	9.3	8.7	7.8	0.7
	330*		45	16.9	13.7	12.1	11.1	9.9	9.0	8.5	7.6	0.7
24	90*	11D	35.5	16.8	16.8	15.9	14.6	12.9				0.8
	120*		38.4	17.5	17.1	15.2	13.9	12.3	9.0			0.7
	150*		40	17.9	9.5	14.5	13.3	11.7	10.8	10.1		0.7
	180*		40.9	18.1	9.7	13.9	12.7	11.3	10.3			0.7
	210*		41.5	18.2	15.1	13.3	12.2	10.8	9.9	9.3		0.7
	240*		41.9	17.9	14.5	12.9	11.8	10.5	9.6	9.0	8.1	0.6
	270*		42.2	17.3	14.1	12.5	11.4	10.1	9.3	8.7	7.9	0.6
	300*		42.4	16.8	13.7	12.1	11.1	9.8	9.0	8.4	7.6	0.6
	330*		42.6	16.4	13.3	11.8	10.8	9.6	8.8	8.2	7.4	0.6
30	90●	11D	36.2	22.3	18.1	16.1	14.7	13.1	12.0			0.9
	120●		39.7	21.4	17.4	15.4	14.2	12.5	11.5	10.8		0.8
	150●		41.7	20.6	16.7	14.8	13.6	12.0	11.0	7.5		0.8
	180*		42.9	19.7	16.0	14.2	13.0	11.5	10.6	9.9	8.9	0.7
	210●		43.6	19.0	15.4	13.7	12.5	11.1	10.2	9.5	8.6	0.7
	240●		44.2	18.4	14.9	13.2	12.1	10.7	9.9	9.2	8.3	0.7
	270●		44.6	17.8	14.5	12.8	11.8	10.4	9.5	8.9	8.1	0.7
	300●		44.8	17.3	14.1	12.5	11.4	10.1	9.3	8.7	7.8	0.7
	330●		45	16.9	13.7	12.1	11.1	9.9	9.0	8.5	7.6	0.7
32	90*	11D	36.2	12.5	12.5	12.5	12.5	12.5				0.7
	120*		38.1	12.8	12.8	12.8	12.8	12.5	11.4			0.7
	150*		39.1	13.0	13.0	13.0	13.0	11.8	10.8	10.1		0.6
	180*		39.6	13.1	13.1	13.1	12.7	11.3	10.3	9.7		0.6
	210*		40	13.2	13.2	13.2	12.2	10.8	9.9	9.3	8.4	0.6
	240*		40.2	13.2	13.2	12.8	11.7	10.4	9.5	8.9	8.1	0.6
	270*		40.4	13.2	13.2	12.4	11.4	10.1	9.2	8.6	7.8	0.6

工位数S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)								摩擦 扭力 Tx(kgf-m)	
				50	100	150	200	300	400	500	700		
32	300*	11D	40.5	13.2	13.2	12.0	11.0	9.8	9.0	8.4	7.6	0.6	
	330*		40.6	13.2	13.2	11.7	10.7	9.5	8.7	8.1	7.4	0.6	
36	90●		35.5	16.8	16.8	15.9	14.6						0.8
	120●		38.4	17.5	17.1	15.2	13.9	36.3					0.7
	150●		40	17.9	16.3	14.5	13.3	11.7	10.8				0.7
	180●		40.9	18.1	15.3	13.9	12.7	11.3	10.3				0.7
	210●		41.5	18.2	15.1	13.3	12.2	10.8	9.9	9.3			0.7
	240●		41.9	17.9	14.5	12.9	11.8	10.5	9.6	9.0			0.6
	270●		42.2	17.3	14.1	12.5	11.4	10.1	9.3	8.7			0.6
	300●		42.4	16.8	13.7	12.1	11.1	9.2	9.0	8.4	7.6		0.6
	330●		42.6	16.4	13.3	11.8	10.8	9.6	8.8	8.2	7.4		0.6
	40		90☆	36.2	22.3	18.1	16.1	14.7	8.9				
120☆			39.7	21.4	17.4	15.4	14.2	9.7					0.8
150☆			41.7	20.6	16.7	14.8	13.6	12.0					0.8
180☆			42.9	19.7	16.0	14.2	13.0	11.5	10.6				0.7
210☆			43.6	19.0	15.4	13.7	12.5	11.1	10.2				0.7
240☆			44.2	18.4	14.9	13.2	12.1	10.7	9.9	9.2			0.7
270☆			44.6	17.8	14.5	12.8	11.8	10.4	9.5	8.9			0.7
300☆			44.8	17.3	14.1	12.5	11.4	10.1	9.3	8.7			0.7
48	330☆		45	16.9	13.7	12.1	11.1	9.9	9.0	8.5			0.7
	90●		36.2	12.5	12.5	12.5	12.5	12.5					0.7
	120●		38.1	12.8	12.8	12.8	12.8	12.5	11.4				0.7
	150●		39.1	13.0	13.0	13.0	13.0	11.8	10.8				0.6
	180●		39.6	13.1	13.1	13.1	12.7	11.3	10.3	9.7			0.6
	210●	40	13.2	13.2	13.2	12.2	10.8	9.9	9.3			0.6	
	240●	40.2	13.2	13.2	12.8	11.7	10.4	9.5	8.9			0.6	
	270●	40.4	13.2	13.2	12.4	11.4	10.1	9.2	8.6	7.8		0.6	
	300●	40.5	13.2	13.2	12.0	11.0	9.8	9.0	8.4	7.6		0.6	
330●	40.6	13.3	13.2	11.7	10.7	9.5	8.7	8.1	7.4		0.6		

备注： ○：1DWELL *：2DWELL ●：3DWELL ☆：4DWELL