

工位数S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)						摩擦 扭力 Tx(kgf-m)	
				50	100	150	200	300	400		500
4	270	18DT	230.4	110.2	89.5	79.3	72.7	64.4	59.1	3.2	
	300		257.6	109.7	89.1	78.9	72.4	64.1	58.8	55	3
	330		257.6	109.7	89.1	78.9	72.4	64.1	58.8	55	3
5	180		102.8	55.3	44.9	39.8	36.5	32.3	29.6	27.7	2.2
	210		135.5	69.2	56.2	49.8	45.6	40.4			2.4
	240		146	69.0	56.0	49.6	45.5	40.3			2.3
	270		193.3	88.8	72.2	63.9	58.6	51.9	47.6		2.5
	300		202.2	88.0	71.5	63.3	58.1	51.4	47.2		2.4
	330		209.7	87.1	70.8	62.7	57.5	50.9	46.7	43.7	2.4
6	180		111.3	59.3	48.1	42.6	39.1				2
	210		120.5	58.9	47.8	42.4	38.9	34.4			1.9
	240		132.7	61.8	50.2	44.4	40.8	36.1			2
	270		138.9	61.0	49.6	43.9	40.3	35.6	32.7		1.9
	300		173.6	75.4	61.3	54.2	49.8	44.1	40.4		2.1
	330		178.7	74.4	60.4	53.5	49.1	43.4	39.8	37.3	2.1
8	150		244.9	150.4	122.2	108.2	99.2	87.9	80.6		3.1
	180		315.3	181.7	147.6	130.7	119.9	106.2	97.4	91.1	3.3
	210		336.6	179.3	145.6	128.9	118.3	104.7	96.1	89.8	3.2
	240		353	176.4	143.2	126.8	116.3	103	94.5	88.4	3.1
	270		365.7	173.3	140.7	124.6	114.3	101.2	92.8	86.8	3
	300		375.7	170.1	138.2	122.4	112.3	99.4	91.2	85.3	3
330	383.6		167.1	135.7	120.2	110.2	97.6	89.5	83.7	2.9	
10	150		202.2	120.3	97.7	86.5	79.3	70.3	64.4		2.4
	180		216	117.7	95.6	84.6	77.6	68.7	63.1		2.4
	210		309	169.9	138	122.2	112.1	99.3	91.1	85.2	2.7
	240		320	166.1	135.0	119.5	109.6	97.1	89.0	83.3	2.6
	270		328.2	162.4	131.9	116.8	107.2	94.9	87.0	81.4	2.6
	300	334.5	158.9	129.0	114.3	104.8	92.8	85.1	79.6	2.6	
330	398.4	189.4	153.9	136.3	125	110.7	101.5	94.9	2.9		
12	150	173.6	103	83.7	74.1	68	60.2	55.2		2.1	
	180	227.4	130.3	105.9	93.7	86.0	76.1	26.6	24.8	2.3	
	210	235.3	126.6	102.8	91.0	83.5	73.9	67.8	63.4	2.2	
	240	240.8	123.0	99.9	88.5	81.2	71.9	65.9	61.7	2.5	
	270	244.8	119.7	97.3	86.1	79.0	70.0	64.2	60.0	2.1	
	300	247.8	116.7	94.8	84	77	68.2	62.6	58.5	2.1	
330	250.1	114.0	92.6	82	75.2	66.6	61.1	57.1	2.1		
15	90	102.6	73.4	59.6	52.8	48.4				1.7	
	120	114.3	71.1	57.7	51.1	46.9	41.5			1.6	
	150	147.5	87.8	71.3	63.2	57.9	51.3	47.1		1.7	
	180	153	84.7	68.8	60.9	55.9	49.5	45.4	42.4	1.7	
	210	156.6	81.8	66.5	58.9	54.0	47.8	43.8	41.0	1.7	
	240	159.1	79.2	64.4	57.0	52.3	46.3	42.5	39.7	1.7	
270	167	81.5	66.2	58.6	53.8	47.6	43.7	40.9	1.7		

工位数S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)							摩擦 扭力 Tx(kgf-m)	
				50	100	150	200	300	400	500		
15	300	18DT	168.3	79.3	64.4	57	52.3	46.3	42.5	39.7	1.7	
	330		169.4	77.3	62.8	55.6	51.0	45.2	41.4	38.7	1.7	
16	90		105.5	76.2	61.9	54.8	50.3					1.7
	120		116.5	73.4	59.7	52.8	48.5	42.9				1.6
	150		149.6	90.5	73.5	65.1	59.7	52.9	48.5			1.7
	180		154.6	87.2	70.8	62.7	57.5	50.9	46.7	43.7		1.7
	210		157.9	84.1	68.3	60.5	55.5	49.1	45.1	42.2		1.7
	240		160.2	81.4	66.1	58.5	53.7	47.5	43.6	40.8		1.6
	270		167.8	83.7	67.9	60.2	55.2	48.9	44.8	41.9		1.7
	300		169.1	81.3	66.1	58.5	53.7	47.5	43.6	40.8		1.7
	330		170	79.3	64.4	57.0	52.3	46.3	42.5	39.7		1.7
	20		90	77.8	54.8	44.5	39.4	36.2				
120			83.4	52.1	42.3	37.5	34.4	30.4				1.3
150			86.5	49.6	40.3	35.7	32.7	29.0				1.3
180			130.5	74.3	60.4	53.5	49.1	43.4	39.8	37.3		1.5
210			132.2	71.5	58.1	51.4	47.2	41.8	38.3	35.8		1.4
240			133.4	69.0	56	49.6	45.5	40.3	37.0	34.6		1.4
270			134.3	66.8	54.3	48.0	44.1	39.0	35.8	33.5		1.4
300			134.9	64.9	52.7	46.6	42.8	37.9	34.8	32.5		1.4
330			135.3	63.1	51.3	45.4	41.7	36.9	33.8	31.6		2.1
24	90		72.9	32.9	32.9	32.9	32.9	32.5				1.7
	120		76.1	33.7	33.2	30.4	26.9					1.9
	150		77.8	34.0	34.0	31.4	28.9	25.5	23.4			1.9
	180		78.7	34.2	33.7	29.9	27.4	24.3	22.3			1.9
	210		79.3	34.4	32.3	28.6	26.3	23.3	21.3	19.9		1.8
	240		79.7	34.4	31.1	27.6	25.3	22.4	20.5	19.2		1.8
	270		79.9	34.5	30.1	26.7	24.5	21.7	19.9	18.6		1.8
	300		80.1	34.5	29.2	25.9	23.7	21.0	19.3	18.0		1.8
	330		80.3	34.6	28.4	25.2	23.1	20.4	18.7	17.5		1.8
30	*90		102.6	73.4	59.6	52.5						1.7
	*120		114.3	71.1	57.7	51.1	46.9					1.6
	*150		147.5	87.8	71.3	63.2	57.9	51.3				1.7
	*180	153	84.7	68.8	60.9	55.9	49.5				1.7	
	*210	156.6	81.8	66.5	58.9	54.0	47.8	43.8			1.7	
	*240	159.1	79.2	64.4	57.0	52.3	46.3	42.5	40.9		1.7	
	*270	167	81.5	66.2	58.6	53.8	47.6	43.7	39.7		1.7	
	*300	168.3	79.3	64.4	57.0	52.3	46.3	42.5	38.7		1.7	
	*330	169.4	77.3	62.8	55.6	51.0	45.2	41.4			1.7	
32	90*	105.5	76.2	61.9	54.8	50.3					1.7	
	120*	116.5	73.4	59.7	52.8	48.5					1.6	
	150*	149.6	90.5	90.5	65.1	59.7	52.9				1.7	
	180*	154.6	87.2	70.8	62.7	57.5	50.9				1.7	
	210*	157.9	84.1	68.3	60.5	55.5	49.1	45.1			1.7	

工位数S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速度 N (rpm)							摩擦 扭力 Tx(kgf-m)
				50	100	150	200	300	400	500	
				32	240*	160.2	81.4	66.1	58.5	53.7	
	270*	167.8	83.7	67.9	60.2	55.2	48.9	44.8	41.9	1.7	
	*300	169.1	81.3	66.1	58.5	53.7	47.5	43.6	40.8	1.7	
	*330	170	79.3	64.4	57.0	52.3	46.3	42.5	39.7	1.7	
40	*90	77.8	54.8	44.5	39.4					1.4	
	*120	83.4	52.1	42.3	37.5	34.4				1.4	
	*150	86.5	49.6	40.3	35.7	32.7				1.3	
	*180	130.5	74.3	60.4	53.5	49.1	43.4	39.8		1.5	
	*210	132.2	71.5	58.1	51.4	47.2	41.8	38.3		1.4	
	*240	133.4	69.0	56.0	49.6	45.5	40.3	37.0	34.6	1.4	
	*270	134.3	66.8	54.3	48.0	44.1	39.0	35.8	33.5	1.4	
	*300	134.9	64.9	52.7	46.6	42.8	37.9	34.8	32.5	1.4	
	*330	135.3	63.1	51.3	45.4	41.7	36.9	33.8	31.6	1.4	
48	*90	72.9	32.9	32.9	32.9	32.5				1.3	
	*120	76.1	33.7	33.7	33.2	30.4				1.9	
	*150	77.8	34.0	34.0	31.4	28.8				1.9	
	*180	78.7	34.2	33.7	29.8	27.4	24.3			1.9	
	*210	79.3	34.4	32.3	28.6	26.3	23.3			1.2	
	*240	79.7	34.4	31.1	26.3	25.3	22.4	20.5		1.2	
	*270	79.9	34.5	30.1	27.4	23.2	21.7	19.9		1.2	
	*300	80.1	34.5	29.2	26.2	24.4	21.0	19.3		1.2	
	*330	80.3	34.6	28.4	25.8	23.6	20.4	18.7	14.5	1.2	
60	●90	77.8	54.8	44.5						1.4	
	●120	83.4	52.1	42.3	37.5	34.4				1.3	
	●150	86.5	49.6	40.3	35.7	32.7				1.3	
	●180	130.5	74.3	60.4	53.5	49.1	43.4			1.5	
	●210	132.2	71.5	58.1	51.4	47.2	41.8			1.4	
	●240	133.4	69.0	56.0	49.6	45.5	40.3	37.0		1.4	
	●270	134.3	66.8	54.3	48.0	44.1	39.0	35.8		1.4	
	●300	134.9	64.9	52.7	46.6	42.8	37.9	34.8		1.4	
	●330	135.3	63.1	51.3	45.4	41.7	36.9	33.8	31.6	1.4	
72	●90	72.9	32.9	32.9	32.9					1.3	
	●120	76.1	33.7	33.7	33.2	30.4				1.2	
	●150	77.8	34.0	34.0	31.4	28.8				1.2	
	●180	78.7	34.2	33.7	29.9	27.4				1.2	
	●210	79.3	34.4	32.3	28.6	26.3	23.3			1.2	
	●240	79.7	34.4	31.1	27.6	25.3	22.4			1.2	
	●270	79.9	34.5	30.1	26.7	24.5	21.7			1.2	
	●300	80.1	34.5	29.2	25.9	23.7	21.0	19.3		1.2	
	●330	80.3	34.6	28.4	25.2	23.1	20.4	18.7		1.2	

备注： ○：1DWELL *：2DWELL ●：3DWELL ☆：4DWELL