

工位数S	转位角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速度 N (rpm)								摩擦 扭力 Tx(kgf-m)
				50	100	150	200	300	400	500	700	
2	270	8.3D	22.4	8.4	7.1	6.3	5.9	5.2	4.4	4.1	3.9	0.9
3	180		23.2	11.4	10.2	9.6	7.3	6.1	5.7	5.1		0.9
	270		29.4	11.3	10.1	9.5	7.1	6.0	5.6	5.1		0.8
4	180		24.2	12.3	10.1	9.2	8.1	7.2	6.8	6.4	5.8	0.9
	270		29.7	11.8	9.8	9.2	8.4	7.1	6.3	5.7	5.1	0.9
5	180		25.3	10.3	10.1	9.3	8.6	7.8	7.2	6.4	5.3	0.9
	270		25.3	11.3	10.2	9.1	8.2	7.1	6.3	5.8	5.1	0.6
6	90		22.3	14.7	12.3	11.4	10.2	9.6	8.1	7.5		0.9
	120		48.4	28.4	24.6	22.3	20.8	18.5	16.2	14.7		1.2
	150		39.2	22.1	20.5	16.8	15.2	13.7	11.6	10.4	9.2	1
	180		43.6	21.8	18.6	15.4	13.7	12.8	11.2	10.3	9.2	0.9
	210		45.2	20.3	18.2	17.1	15.4	13.2	12.5	10.8	9.4	0.9
	240		46.7	20.1	18.5	16.1	14.7	13.2	11.3	10.5	9.6	0.8
	270		47.3	18.4	16.9	14.1	13.2	11.6	10.2	9.6	8.7	0.8
	300		48.3	18.2	15.1	13.6	12.4	11.8	1.5	9.2	8.4	0.8
330	49.3		18.0	14.9	13.4	12.1	11.5	10.2	8.9	8.1	0.8	
8	90		23.2	13.5	13.1	12.6	11.5	10.4	9.3	8.4		0.8
	120		26.5	13.2	12.3	11.0	10.1	9.1	8.4	8.0	7.3	0.7
	150		28.4	14.6	12.9	11.7	10.9	10.0	9.2	8.4		0.7
	180		32.3	17.1	13.4	12.1	11.3	10.4	9.6	8.8	7.8	0.7
	210		34.3	16.8	13.1	11.8	10.2	9.6	8.4	7.8	6.6	0.7
	240		34.7	15.4	12.8	11.4	10.1	9.4	8.2	7.4	6.5	0.7
	270		35.6	16.1	12.4	11.0	9.8	9.1	7.9	7.2	7.2	0.7
	300		36	15.9	12.1	10.7	9.5	8.8	7.6	6.9	8.1	0.7
330	36.3		15.7	11.8	10.4	9.2	8.5	7.8	6.6	6.4	0.6	
10	90		23.1	8.7	8.6	8.7	8.7	8.6	7.8	7.4	6.8	0.9
	120		24.8	9.3	9.2	8.9	8.9	8.4	7.6	7.4	6.2	0.7
	150		28.2	9.6	9.5	9.4	9.1	8.6	7.4	7.0	6.5	0.6
	180		28.9	9.8	9.7	9.5	9.2	8.8	7.5	7.2	6.8	0.6
	210		29.3	10.1	9.9	9.7	9.4	9.0	7.7	7.4	7.1	0.6
	240		30.2	10.0	9.7	9.5	9.1	8.7	7.4	7.1	6.5	0.5
	270		30.8	9.8	9.5	9.3	8.8	8.4	7.3	6.9	6.3	0.5
	300		31.3	9.7	9.4	9.2	9.0	8.1	7.2	6.8	6.2	0.5
330	无											
12	90	25.3	8.9	8.9	8.8	8.8	8.8	8.6	8.1	7.6	0.7	
	120	26.7	9.3	9.3	9.2	9.1	9.0	8.9	8.4	8.0	0.6	
	150	27.5	9.6	9.5	9.5	9.4	9.3	9.1	9.0	7.5	0.6	
	180	28.1	9.8	9.8	9.8	9.3	9.0	8.6	7.9	7.5	0.6	
	210	29.2	10.2	10.1	9.8	9.5	9.2	8.8	8.1	7.7	0.6	
	240	29.6	9.6	9.6	9.5	8.7	7.7	7.1	6.7	6.0	0.6	
	270	29.8	9.5	9.5	8.9	8.4	7.5	6.9	6.7	5.8	0.5	
	300	30.2	9.5	9.5	8.9	8.7	7.8	7.5	6.8	6.0	0.5	
330	35.7	14.3	14.1	13.2	11.4	9.8	9.2	8.6	8.1	0.6		

工位数S	转位角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速度 N (rpm)							摩擦 扭力 Tx(kgf-m)	
				50	100	150	200	300	400	500		700
16	90*	8.3D	22.5	11.7	11.6	10.5	9.7	8.6	7.9		0.7	
	120*		25.3	12.5	11.7	10.4	9.5	8.4	7.8	7.4	0.7	
	150*		27.1	12.8	11.4	10.3	9.3	8.4	7.4	7.2	6.5	0.6
	180*		33.2	17.1	13.6	12.5	11.3	10.0	9.3	8.4	7.7	0.6
	210*		33.4	15.5	12.8	11.2	10.4	9.2	8.5	7.9	7.2	0.6
	240*		34.3	15.1	12.3	10.9	9.1	8.9	8.2	7.7	7.1	0.6
	270*		34.6	14.7	12.0	10.7	9.9	8.7	8.1	7.6	7.1	0.6
	300*		34.9	14.4	12.7	10.5	9.8	8.7	7.8	7.3	6.7	0.6
330*	35.1		13.9	11.4	10.2	9.4	8.5	7.7	7.2	6.5	0.5	
20	90*		22.8	8.9	8.9	8.9	8.9	8.9				0.6
	120*		27.1	9.4	9.4	9.4	9.4	8.6	7.9	7.5	6.8	0.6
	150*		28.1	9.7	9.7	9.7	9.4	8.3	7.6	7.1	6.4	0.6
	180*		29.2	9.8	9.8	9.7	9.1	8.1	7.4	6.9	6.3	0.6
	210*		30.2	9.9	9.8	9.5	8.7	7.8	7.2	6.7	6.1	0.6
	240*		31.5	9.9	9.8	9.1	8.5	7.5	6.9	6.6	6.0	0.6
	270*		32	10.2	10.1	9.3	8.4	7.5	6.7	6.2	5.8	0.6
	300*		32.3	10.2	10.1	9.0	8.1	7.1	6.7	6.5	6.0	0.6
330*	32.4		10.2	10.0	9.0	8.1	7.8	6.5	6.3	4.9	0.5	
24	90*		26.5	9.3	9.3	9.3	9.3	9.3	9.0	8.5		0.5
	120*		28.8	9.5	9.5	9.5	9.5	9.4	11.3	8.1	7.5	0.6
	150*		30.1	9.8	9.8	9.7	9.7	9.3	8.4	7.8	7.2	0.6
	180*		29.8	10.1	10.1	10.1	9.8	8.7	8.0	7.5	6.8	0.6
	210*		30.3	10.1	10.1	10.1	9.4	8.4	7.7	7.3	6.6	0.6
	240*		30.5	30.5	10.2	10.1	9.3	8.2	7.5	7.4	6.5	0.6
	270*		30.5	11.3	11.3	11.0	10.5	9.5	9.1	8.5	7.1	0.5
	300*		30.5	11.4	11.3	10.8	10.0	9.6	9.3	8.7	6.2	0.5
330*	30.6		11.8	11.6	11.2	10.1	8.7	8.6	8.0	6.4	0.5	
30	90●		23.4	10.5	10.3	10.1	10.0	9.8	9.6	9.1	8.4	0.7
	120●		25.9	11.1	11.1	11.0	11.0	10.3	9.7	9.2		0.7
	150●		27.9	11.5	11.4	11.4	11.1	10.0	9.5	8.9	8.4	0.6
	180*		28.7	11.6	11.5	11.5	10.7	9.6	9.0	8.6	7.9	0.6
	210●		29.3	11.6	11.6	11.2	10.4	9.4	8.8	8.3	7.2	0.6
	240●	29.6	11.7	11.7	10.9	10.2	8.1	7.7	7.1	6.3	0.6	
	270●	30.2	11.8	11.8	10.2	9.6	8.2	7.4	6.8	6.1	0.6	
	300●	30.7	11.8	11.5	10.0	9.1	8.4	7.6	7.1	6.4	0.6	
330●	31.1	11.7	11.4	9.7	8.7	8.3	7.4	6.9	6.8	0.6		
32	90☆	22.1	11.7	11.4	10.8	10.2	9.3	8.4			0.6	
	120☆	23.7	11.8	11.6	11.0	10.2	9.4				0.6	
	150*	28.7	12.8	11.4	10.1	9.3	8.3	7.4	7.2		0.6	
	180*	33.7	12.9	11.6	10.8	9.5	8.5	7.6	7.4		0.6	
	210*	34.1	12.7	11.4	10.6	9.3	8.3	7.4	7.2	6.7	0.6	
	240*	35.2	12.6	11.2	10.4	9.1	9.1	7.3	7.1	6.0	0.6	
270*	35.7	12.3	11.2	10.2	9.3	8.2	7.4	7.1	6.0	0.6		

